



SV320S

IPS VERTICAL FORM FILL & SEAL

Full line of high performance Vertical Form Fill and Seal Automatic Bagging machines that integrate with any packaging equipment. "Fit and Finish" is *First Class*, and from the smooth operation control system to the advanced automatic correction system, these machines are easy to run and maintain.



MV420S

Model #	Bag Style	Speed	Minimum & Maximum Bag Size
SV320S	Pillow, Vacuum Degassing, Side Gusset	90 bpm	2.36" x 1.97" to 5.91" x 7.87"
MV420S	Pillow, Vacuum Degassing, Side Gusset	90 bpm	3.54" x 2.36" to 7.87" x 11.81"
LV520S	Pillow, Side Gusset, Flat Bottom	85 bpm	3.15" x 3.15" to 9.84" x 13.78"
LV730	Pillow, Venting, Side Gusset	45 bpm	5.51" x 7.87" to 13.78" x 17.72"

Most machines are suitable for a variety of products, the biggest differences are size and type of bag needed. Most options are available on all machines "S" models designate small, "M" medium and "L" for Large machines



LV520S

All VFF&S machines have a large 10" **COLOR** touch screen, servo motor control system, and offer complete versatility and compatibility with filling heads such as combination scales, auger fillers, net weighers etc. Automatic frequency control system for vibration.

Options

- ★ Nitrogen Flush system
- ★ Punch Jaw Assembly
- ★ Gusset Assembly
- ★ Chain Bag Repeat
- ★ Degassing/Venting Device
- ★ Remote Troubleshooting
- ★ PE Film Device
- ★ Vacuum Extractor
- ★ Code Date Printers

Related Equipment

- ★ Z- Conveyors
- ★ Platform Mezzanines
- ★ Accumulation Tables
- ★ Screw Conveyors
- ★ Pneumatic Conveyors
- ★ Multi-Head Weighers
- ★ Checkweighers
- ★ Custom Conveyor
- ★ Pack-off conveyors



LV730



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