



HS420



Quad Seal



XL1050 Big Boss



Stick Pack



VERTICAL

**SPECIALTY
MACHINES**

FORM FILL & SEAL

Full line of high performance Vertical Form Fill and Seal Automatic Bagging machines that integrate with any packaging equipment. "Fit and Finish" is *First Class*, and from the Smooth Operation Control System to the Advanced Automatic Correction System, these machines are easy to run and maintain.

Model #	Bag Style	Speed	Minimum & Maximum Bag Size
HS420	Pillow, Vacuum Degassing, Side Gusset	90 bpm	3.54" x 1.97" to 7.81" x 11.81"
Quad Seal	4 Side Seal, Flat Bottom, Euroslot Hole Punch	40 bpm	2.76" x 2.76" to 11.42" x 16.54"
XL1050 Big Boss	Pillow, Vacuum, Side Gusset	30 bpm	11.81" x 3.94" to 31.50" x 19.69"
Stick Pack	Stick Pack	50 bpm/	Max Film Width 14.17"
Most machines are suitable for a variety of products, the biggest differences are size and type of bag needed. Most options are available on all machines			

All VFF&S machines have a large 10" **COLOR** touch screen, servo motor control system, and offer complete versatility and compatibility with filling heads such as combination scales, auger fillers, net weighers etc. Automatic frequency control system for vibration.

Options

- ★ Nitrogen Flush system
- ★ Punch Jaw Assembly
- ★ Gusset Assembly
- ★ Chain Bag Repeat
- ★ Degassing/Venting Device
- ★ Remote Troubleshooting
- ★ PE Film Device
- ★ Vacuum Extractor
- ★ Code Date Printers

Related Equipment

- ★ Z- Conveyors
- ★ Platform Mezzanines
- ★ Accumulation Tables
- ★ Screw Conveyors
- ★ Pneumatic Conveyors
- ★ Multi-Head Weighers
- ★ Checkweighers
- ★ Custom Conveyor
- ★ Pack-off conveyors



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